Speed \& Technique

## DIMENSIONS




HOW TO ORDER

$$
\begin{aligned}
& \text { B = Tube Package } \\
& \text { V=Lead Free } \\
& \text { Q=Halogen Free } \\
& \text { Number Of Steps } \\
& 4=4 \text { Steps. } \\
& \text { Terminal Plating } \\
& \text { A = Gold Plating Over Nickle } \\
& \text { Number of Terminals } \\
& 3=3 \times 3 \\
& \text { Termination Type: } \\
& \text { V = Right Angle } \\
& \text { S = Selector Type }
\end{aligned}
$$

## SPECIFICATIONS

## $\triangle$ MECHANICAL

Mechanical Life: $200 \mathrm{~m} \Omega$ max. 20,000 steps
Operating Force: 200gf-cm max.
$\triangle E N V I R O N M E N T A L$
Operating Temperature: $-25^{\circ} \mathrm{C}$ to $+80^{\circ} \mathrm{C}$
Storage Temperature: $-40^{\circ} \mathrm{C}$ to $+85^{\circ} \mathrm{C}$

## $\triangle E L E C T R I C A L$

Electrical Life: $\mathbf{2 0 0 m \Omega}$ max. 20,000 steps
Non-Switching Rating: 100mA, 50VDC
Switching Rating: 25mA, 24VDC
Contact Resistance: (a) $100 \mathrm{~m} \Omega$ max. (initial)
(b) $200 \mathrm{~m} \Omega$ (final - after test)

Insulation Resistance: 100M $\Omega$ min. at 250VDC
Voltage Proof: 250VAC for 1 minute

## MATERIAL

$\triangle$ BASE \& COVER: UL 94V-0 High-temp Thermoplastic Color: White
$\triangle$ ACTUATOR: UL 94V-0 High-temp Thermoplastic

## Color: White

$\triangle$ CONTACT: Alloy copper with gold plated over nickle
$\triangle$ TERMINAL: Brass with gold plated

## SOLDERING PROCESS

$\triangle$ HAND SOLDERING : Use a soldering iron of 30 watts, controlled at $\left(350^{\circ} \mathrm{C}\right)$ approximately max 5 seconds.

WAVE SOLDERING: Recommended temperature at $500^{\circ} \mathrm{F}\left(260^{\circ} \mathrm{C}\right)$ max. 5 seconds. (For through hole type).
$\triangle$ REFLOW SOLDERING: When applying reflow soldering,the peak temperature of the reflow oven should be set to $260^{\circ} \mathrm{C}$ max.


| PACKING | Part Number | Number <br> Per Tube | Number <br> Per Reel |
| :--- | :--- | :---: | :---: |
|  | SV3A-4R | $\mathbf{8 0}$ |  |

SV TUBE


General Tolerance : $\mathbf{+ 0 . 2 m m}$

